

Toyota 18r 18r C 18r G Engine Repair Manual

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Toyota 18r 18r C 18r

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18R ENGINE SERVICE — Head With and if Check App y nt and rotate Va f Concentric ValveSprings Fig 2, Cheek the Valve and and the space beti,veen of the spring the square Replace the spring it isoui square the specified iimit Limit 16mm (0063 in) mm (0063 in) thi: free height that do specification, Free height 441 mm (1736

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18R ENGINE SERVICE — Head With and if Check App y nt and rotate Va f Concentric ValveSprings Fig 2, Cheek the Valve and and the space beti,veen of the spring the square Replace the spring it isoui square the specified iimit Limit 16mm (0063 in) mm (0063 in) thi: free height that do specification, Free height 441 mm (1736

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18RC ENGINE SERVICE — Cylinder 5, SST, drive in the new until 5r,ao ring head, SST i) — 1, Insure that the 2 Before inserting thu guide apply a to it and the guide Ream the guide to the specifiý With 85 reamer Oil — mm K)OOIO —00022 in) 003 — 006 mm Fig ! Grinding Grind to and earbon Valve : 4550 Cheek Margin limit Intake

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18R ENGINE SERVICE — Cylinder Head INSPECTION & REPAIR Cylinder Head Clean combustion chamber and remove all gasket material from manifold and head surface Using a precision straight edge, check Fig 4-15 Fig 4-16 Fig 417 Fig surface for flatness If limit,, correct machining or replace head Head surface warpage limit 005 mm(00019 in)

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18R ENGINE TUNE-UP — REMARKS 18R ENGINE TUNE-UP ITEM 1 ENGINE OIL brain 2 COOLING SYSTEM capacity DRIVE BELT a CLEANER 4 5 SPARK PLUG TENSION CORO Oil check O" ropienishment 42 54 lit"" Toyota Keywords: 18R, 18R-C & 18R-G Created Date: 1/4/2012 9:12:50 PM

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18R-G ENGINE TUNE up (Cont'd) c [nlRke Initial Manifold At Idle STD 18R-G ENGINE Cylinder Head Sur lace limit 82215 in 14944 in 14946 1494B in 03352 in 0552B in 06561 in 024 034 rpm mm Hg below I 02 mm 12 — 31951 —37957 37963 — mm 379B9 — mm 14 mm 83165—8476 003 — mm 0-6 039 psi oomn 0008 14944 — — — 05520 Valve

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18RG ENGINE TUNE-UP — CARBURATOR CARBURATOR ADJUSTMENT PROCEDURES Check the Fig 3-73 Air High Timing Va Timing 2_ injection cli'c'CtiOn Check Warro engine If CO concentration FLOAT LEVEL Inspection Start i/de About 1000rptn out Of form Which jet ho WEIS Check the if Within Standard — Best idle Fig Fig 302 Chek throttle link FINISH

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18R ENGINE TUNE-UP — 18R Engine Tune-up Item REMARK "Full" line API service SE classification 18R ENGINE TUNE-UP ITEM 1 ENGINE OIL 2 COOLING SYSTEM 3 DRIVE BELT 4 AIR CLEANER 5 BATTERY SPARK PLUG 6 HIGH TENSION CORD 7 8 DISTRIBUTOR ITEM Oil level check Oil replenishment Oil capacity 50 liter 38 liter 47 liter 38 liter 50 liter 39 liter

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Oil Filter For Toyota

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Toyota 18r Engine Specs - iemarcheseccarmelait The Toyota 1GR-FE is a 40 L (3,956 cc, 24141 cu·in) V6, four-stroke cycle water-cooled naturally aspirated internal combustion gasoline engine, manufactured by the Toyota Motor Corporation since 2002